

Work Order ID 77756

December-21-11 8:24:10 AM

77756

Page 1

Item ID: D3832-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 21/12/2011 Start Qty: 3.00

Required Date: 29/12/2011 Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: M.C.J Date: 11/12/21 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3832	Rev A

100 0.00

100

SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

bx - PC12.07.16

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

bx - SL 12.07.18

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

bx - SL 12.07.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3832-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 21/12/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 29/12/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/7/18 JJ

MF
12-07-18

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Picklist Print

December-21-11 8:24:14 AM

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Work Order ID: 77756

77756

Parent Item: D3832-5

D3832-5

Parent Item Name: Mesh (Lid)

Start Date: 21/12/2011

Required Date: 29/12/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

628.5774

5.8026

~~18.324~~

36.648

M304FX0 75-16F

**

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

628.577296

117197

102.9036

117896

38.3264

118153

76.8473

118248

3.0983

118597

21.06788

118955

82.17

119180

64.537916

119729

239.6259

PC 12.7.16

M120917 → 31.7386

M120738 → 4.9094

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5100-1
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO 77756 MLC-5
 11/12/21

D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
06/11/18/W

- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A		NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO. D3832		REV. A	
MFG. APPR.				SHEET 1 OF 3	
APPROVED		TITLE MESH		SCALE	
DE APPR.				NTS	
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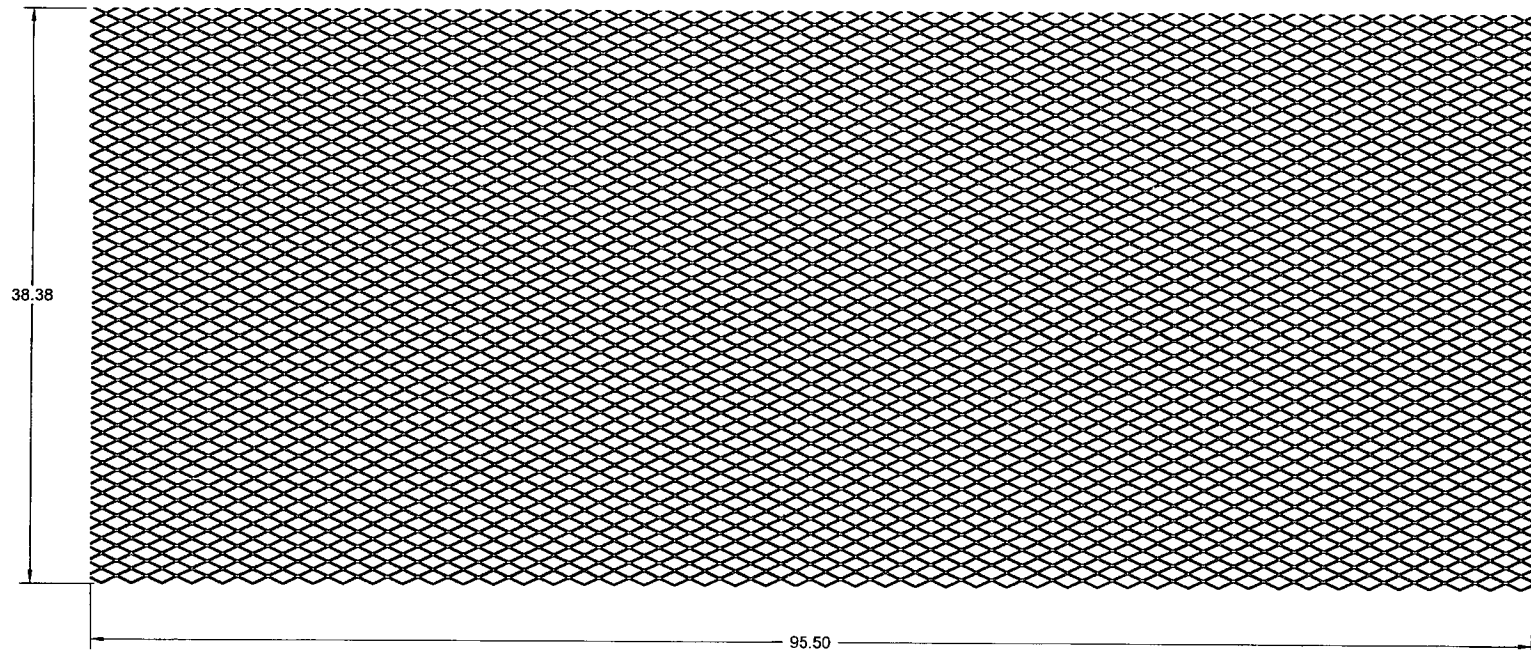
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D3832-1 MESH (BASE)

RELEASED
09/11/14

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CHECKED	MS	DRAWING NO.	REV. A
MFG. APPR.	MS	D3832	SHEET 2 OF 3
APPROVED	MS	TITLE	SCALE
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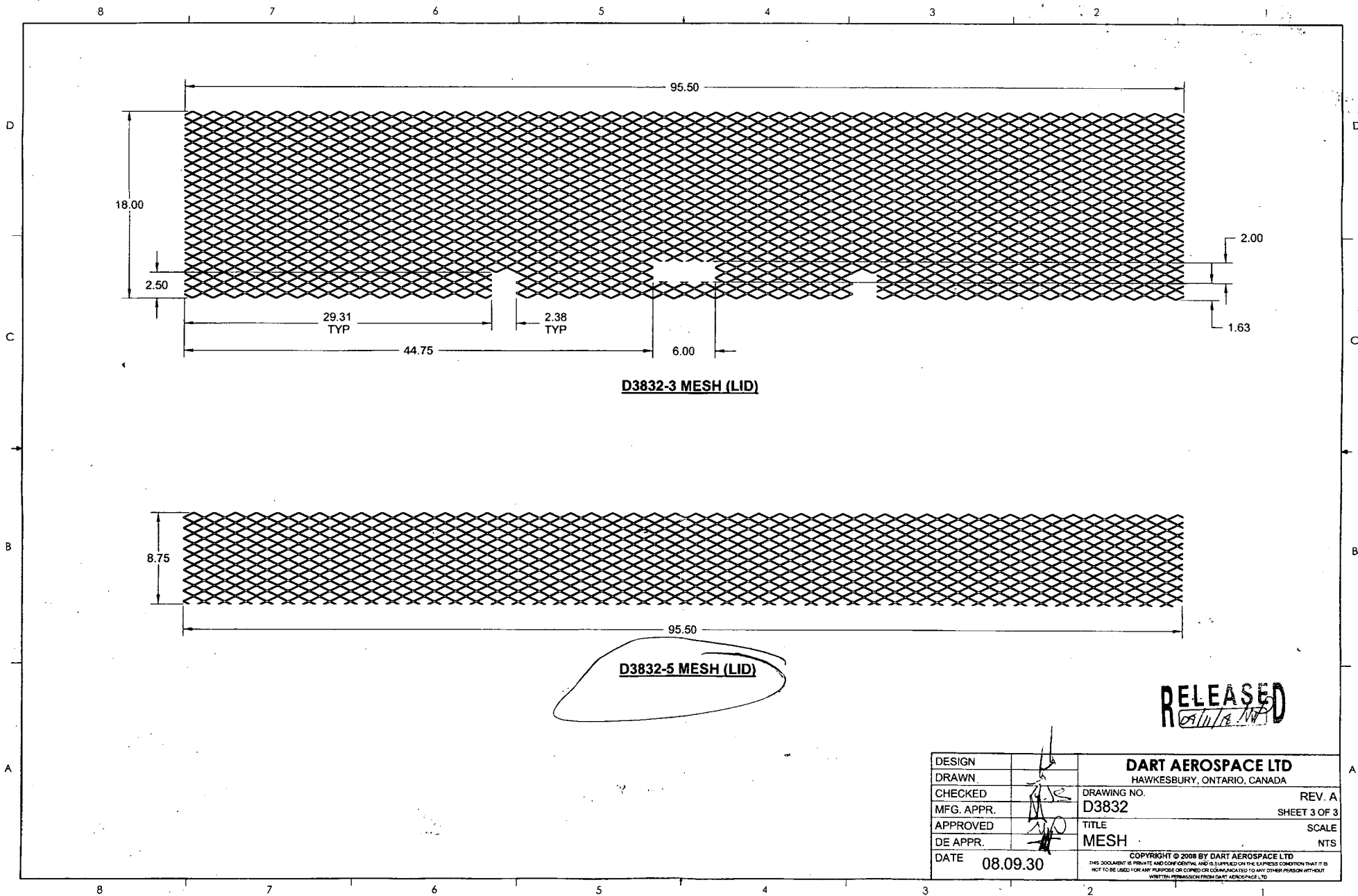
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08/11/18

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CHECKED		DRAWING NO.	REV. A
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